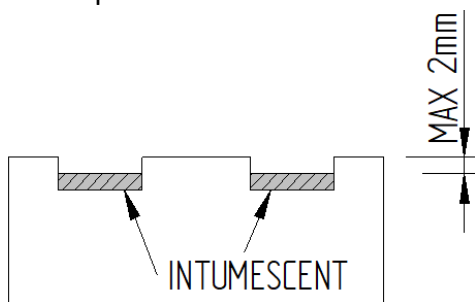


Trimming of Fire Doors.

Nexdor Systems fire doors can be trimmed a limited amount to ensure the gaps are within the tolerances as set out in AS.1905.1:2015 part 5.5.2. To ensure the door can be installed within these tolerances it is critical that the door frame is installed plumb, square, level and in wind as per AS.2688:2017 part 7.1, Failure to do so may result in the doorset being non-compliant.

1. Top: A maximum of 2mm can be trimmed from the top of the door. No part of the intumescent strips at the top of the door can be removed or damaged as it will render the door non-compliant.



2. Sides: A maximum of 4mm can be trimmed off each side. Some builds have intumescent strips under the timber frame, No part of this can be removed or damaged as it will render the door non-compliant.
3. Base: A maximum of 4mm can be trimmed off the base of the door. If the door has a base seal prep this will need to be re-machined accordingly.

For further information regarding the install of fire doors please refer to the following tech sheets:

[NEXDOR-SYSTEMS-FIRE-DOOR-INSTALL-GUIDE-BUILD-04](#)

[NEXDOR-SYSTEMS-GAP-AROUND-FIRE-DOORS-BUILD-03](#)